KOHLS CORPORATION Form 8-K October 04, 2006

## UNITED STATES

#### SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

## FORM 8-K

CURRENT REPORT

Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): October 4, 2006

## KOHL S CORPORATION

(Exact name of registrant as specified in its charter)

Wisconsin

1-11084

39-1630919

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(State or other jurisdiction of incorporation)

(Commission File Number) (IRS Employer Identification No.)

N56 W17000 Ridgewood Drive Menomonee Falls, Wisconsin

(Address of principal executive offices)

<u>53051</u> (Zip Code)

Registrant s telephone number, including area code: (262) 703-7000

Check the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following provisions:

- " Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
- " Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
- " Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
- " Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

#### Item 8.01. Other Events.

On October 4, 2006, Kohl s Corporation announced the largest one day grand opening in company history and provided information about its financial performance for 2006 and financial targets through 2010. A copy of the press release is attached hereto as Exhibit 99.1 and is incorporated herein by reference.

Item 9.01

Financial Statements and Exhibits.

(d) <u>Exhibits</u>.

<u>Exhibit No.</u>

Description

99.1

Press Release dated October 4, 2006

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#### **SIGNATURES**

Pursuant to the requirements of the Securities Exchange Act of 1934, Kohl s has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Dated: October 4, 2006

KOHL S CORPORATION

By: /s/ Richard D. Schepp

Richard D. Schepp

**Executive Vice President** 

General Counsel and Secretary

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#### EXHIBIT INDEX

# Exhibit No. Description

99.1 Press Release dated October 4, 2006

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