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FORM 3 UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

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INITIAL STATEMENT OF BENEFICIAL OWNERSHIP OF SECURITIES

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 30(h) of the Investment Company Act of 1940

(Print or Type Responses)

1. Name and Address of Reporting 2. Date of Event Requiring 3. Issuer Name and Ticker or Trading Symbol Person * Statement 3M CO [MMM] A Shin Hak Cheol (Month/Day/Year) 06/01/2005 (Last) (First) (Middle) 4. Relationship of Reporting 5. If Amendment, Date Original Person(s) to Issuer Filed(Month/Day/Year) 3M CENTER (Check all applicable) (Street) 6. Individual or Joint/Group Filing(Check Applicable Line) 10% Owner Director _X_ Form filed by One Reporting _X__ Officer Other Person (give title below) (specify below) ST. PAUL, MNÂ 55144-1000 Form filed by More than One EXEC VP INDUSTRIAL Reporting Person (City) (State) (Zip) Table I - Non-Derivative Securities Beneficially Owned 2. Amount of Securities 1. Title of Security 4. Nature of Indirect Beneficial (Instr. 4) Beneficially Owned Ownership Ownership (Instr. 4) Form: (Instr. 5) Direct (D) or Indirect (I) (Instr. 5) D Â Common Stock 6,673 Common Stock 660 I by 401k/PAESOP Trust Reminder: Report on a separate line for each class of securities beneficially SEC 1473 (7-02) owned directly or indirectly. Persons who respond to the collection of information contained in this form are not

Table II - Derivative Securities Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

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3. Title and Amount of 6. Nature of Indirect 1. Title of Derivative Security 2. Date Exercisable and (Instr. 4) **Expiration Date** Securities Underlying Conversion Ownership Beneficial (Month/Day/Year) Derivative Security or Exercise Form of Ownership (Instr. 4) Price of Derivative (Instr. 5) Derivative Security:

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	Date Exercisable	Expiration Date	Title	Amount or Number of Shares	Security	Direct (D) or Indirect (I) (Instr. 5)	
Incentive Stock Option (right to buy)	05/14/1997	05/14/2006	Common Stock	914	\$ 31.5175	D	Â
Incentive Stock Option (right to buy)	05/09/2001	05/09/2010	Common Stock	2,306	\$ 43.35	D	Â
Incentive Stock Option (right to buy)	05/13/1998	05/13/2007	Common Stock	1,760	\$ 45.85	D	Â
Incentive Stock Option (right to buy)	05/12/1999	05/12/2008	Common Stock	1,760	\$ 46.675	D	Â
Incentive Stock Option (right to buy)	05/11/2000	05/11/2009	Common Stock	1,760	\$ 47.5	D	Â
Incentive Stock Option (right to buy)	05/08/2002	05/08/2011	Common Stock	1,704	\$ 58.625	D	Â
Non-Qualified Stock Option (right to buy)	05/09/2001	05/09/2010	Common Stock	8,254	\$ 43.35	D	Â
Non-Qualified Stock Option (right to buy)	05/08/2002	05/08/2011	Common Stock	14,096	\$ 58.625	D	Â
Non-Qualified Stock Option (right to buy)	05/14/2004	05/12/2013	Common Stock	17,380	\$ 61.85	D	Â
Non-Qualified Stock Option (right to buy)	05/15/2003	05/14/2012	Common Stock	15,800	\$ 64.5	D	Â
Non-Qualified Stock Option (right to buy)	05/12/2005	05/09/2014	Common Stock	24,353	\$ 84.4	D	Â

Reporting Owners

Reporting Owner Name / Address	Relationships					
reporting of their control of their cont	Director	10% Owner	Officer	Other		
Shin Hak Cheol 3M CENTER ST. PAUL, MN 55144-1000	Â	Â	EXEC VP INDUSTRIAL	Â		

Signatures

By: George Ann Biros For: 06/01/2005 HakCheol Shin

**Signature of Reporting Person Date

Explanation of Responses:

Reporting Owners 2

^{*} If the form is filed by more than one reporting person, see Instruction 5(b)(v).

^{**} Intentional misstatements or omissions of facts constitute Federal Criminal Violations. *See* 18 U.S.C. 1001 and 15 U.S.C. 78ff(a). Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *See* Instruction 6 for procedure.

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