

Ingersoll-Rand plc  
Form SD  
May 31, 2016

UNITED STATES  
SECURITIES AND EXCHANGE COMMISSION  
Washington, D.C. 20549

FORM SD  
Specialized Disclosure Report

Ingersoll-Rand plc

---

(Exact name of registrant as specified in its charter)

Ireland	001-34400	98-0062632
(State or other jurisdiction of incorporation or organization)	(Commission File Number)	(IRS Employer Identification No.)

170/175 Lakeview Dr.  
Airside Business Park  
Swords, Co. Dublin  
Ireland  
(Address of principal executive offices) (Zip Code)

N/A

Keith Sultana  
Senior Vice President - Global Operations and Integrated Supply Chain  
Ingersoll-Rand plc  
170/175 Lakeview Dr.  
Airside Business Park  
Swords, Co. Dublin  
Ireland  
+(353) (0) 18707400

---

(Name and telephone number, including area code, of the person to contact in connection with this report.)

Check the appropriate box to indicate the rule pursuant to which this form is being filed, and provide the period to which the information in this form applies:

Rule 13p-1 under the Securities Exchange Act (17 CFR 240.13p-1) for the reporting period from January 1 to XDecember 31, 2015.



Section 1 - Conflict Minerals Disclosure

Item 1.01 Conflict Minerals Disclosure and Report

Conflict Minerals Disclosure

Ingersoll-Rand plc (the “Company”) has conducted a reasonable country of origin inquiry regarding the minerals specified by Rule 13p-1 of the Securities Exchange Act of 1934, as amended (the “conflict minerals”) necessary to the functionality or production of products manufactured or contracted to manufacture by the Company for the fiscal year ended December 31, 2015. The Company exercised due diligence on the source and chain of custody of its conflict minerals using the OECD Due Diligence Guidance for Responsible Supply Chains of Minerals from Conflict-Affected and High-Risk Areas. A copy of the Company’s Conflict Minerals Report is provided as Exhibit 1.02 to this Form SD and is publicly available at [ingersollrand.com/supplier/conflictminerals](http://ingersollrand.com/supplier/conflictminerals).

Item 1.02 Exhibit

The exhibit required by this specialized disclosure report is attached hereto as exhibit 1.01.

Section 2 - Exhibits

Item 2.01 Exhibits

Exhibit Description

1.01 Conflict Minerals Report

---

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the duly authorized undersigned.

INGERSOLL-RAND PUBLIC  
LIMITED COMPANY

(Registrant)

/s/ Keith Sultana May 31, 2016

Keith Sultana

Senior Vice

President, Global

Operations and (Date)

Integrated Supply

Chain