

NAPLES RONALD J  
Form SC 13G/A  
February 04, 2005

**UNITED STATES**  
**SECURITIES AND EXCHANGE COMMISSION**

**Washington, DC 20549**

**SCHEDULE 13G**

**Under the Securities Exchange Act of 1934**

**(Amendment No. 4)\***

QUAKER CHEMICAL CORPORATION

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(Name of Issuer)

COMMON STOCK, \$1.00 par value

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(Title of Class of Securities)

747316 10 7

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(CUSIP Number)

December 31, 2004

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(Date of Event Which Requires Filing of this Statement)

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Check the appropriate box to designate the rule pursuant to which this Schedule is filed:

Rule 13d-1(b)

Rule 13d-1(c)

Rule 13d-1(d)

\* The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be filed for the purpose of Section 18 of the Securities Exchange Act of 1934 ( Act ) or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

(Continued on following page(s))

1. Names of Reporting Persons

IRS Identification Numbers of Above Persons (Entities Only)

Ronald J. Naples

2. Check the Appropriate Box if a Member of a Group

(a) ..

(b) ..

3. SEC Use Only

4. Citizenship or Place of Organization

United States of America

5. Sole Voting Power

Number of	824,521
Shares	6. Shared Voting Power
Beneficially	
Owned by	3,186
Each	7. Sole Dispositive Power
Reporting	
Person	824,521
with	8. Shared Dispositive Power

3,186

9. Aggregate Amount Beneficially Owned by Each Reporting Person

827,707

10. Check Box if the Aggregate Amount in Row (9) Excluded Certain Shares ..

11. Percent of Class Represented by Amount in Row (9)

8.0%

12. Type of Reporting Person

IN

Item 1 (a) Name of Issuer

Quaker Chemical Corporation (herein the Company )

Item 1 (b) Address of Issuer's Principal Executive Offices

The Company's principal executive offices are located at One Quaker Park, 901 Hector Street, Conshohocken, PA 19428.

Item 2 (a) Name of Person Filing.

Ronald J. Naples (herein the Reporting Person )

Item 2 (b) Address of Principal Business Office or, if none, Residence

Quaker Chemical Corporation, One Quaker Park, 901 Hector Street, Conshohocken, PA 19428

Item 2 (c) Citizenship

The Reporting Person is a citizen of the United States of America.

Item 2 (d) Title of Class of Securities

Common Stock, \$1.00 par value

Item 2 (e) CUSIP Number

747316 10 7

Item 3 Not Captioned

NOT APPLICABLE

Item 4 Ownership

The number of shares of Common Stock of the Company beneficially owned by the Reporting Person on December 31, 2004, was as follows:

a) Amount beneficially owned

827,707

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(including 609,150 shares underlying options currently exercisable or exercisable within 60 days)

b) Percent of Class	8.0%
c) Number of shares as to which the Reporting Person has:	
Sole power to vote or to direct the vote:	824,521
Shared power to vote or to direct the vote:	3,186
Sole power to dispose or to direct the disposition of:	824,521
Shared power to dispose or to direct the disposition of:	3,186

Item 5 Ownership of Five Percent or Less of a Class

NOT APPLICABLE

Item 6 Ownership of More than Five Percent on Behalf of Another Person

NOT APPLICABLE

Item 7 Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on by the Parent Holding Company

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NOT APPLICABLE

Item 8 Identification and Classification of Members of the Group

NOT APPLICABLE

Item 9 Notice of Dissolution of Group

NOT APPLICABLE

Item 10 Certification

By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete, and correct.

Dated: February 4, 2005

Signature: /s/ Ronald J. Naples

Name/Title Ronald J. Naples  
Chairman and Chief Executive Officer